

# GUIDE TO THE PORTFOLIO OF AIR CONDITIONING UNITS



**MANDIK®**



"WE ALL HAVE TO WORK AS A TEAM TO MAKE EVERYTHING WORK WELL!"



# ABOUT MANDÍK, a. s.

MANDÍK, a. s. is a Czech family company, established in 1990. Today, it's one of the most important manufacturers of HVAC and fire-fighting components as well as air conditioning units and industrial heating systems.

Its success on the European market is based in particular on top quality, flexibility and services related to the support of supplied products.

The actual technical proficiency of the company is highlighted by provision of products to various European cities, tunnels and nuclear power plants.

Our company complies with the Quality Management regulations according to ISO 9001, KTA 1401, and 10CFR APP10, and is a member of the German RLT and EUROVENT associations of air conditioning manufacturers.

The company has all the necessary certification according to European standards and is the holder of Eurovent and the RLT-TÜV-01 certification for energy efficiency determination as well as of the TÜV SÜD Industrie Service GmbH certification according to EN 1886.

From a territorial point of view, besides the domestic market, MANDÍK, a. s. also covers 30 other countries worldwide where our products are supplied in cooperation with our foreign partners. The share of exports is getting close to 75% of all our products.

The registered seat of the company is in Hostomice, in the district of Beroun, while the area of administrative, manufacturing and storage premises exceeds 9,000 m<sup>2</sup>.

This company has over 200 employees in sales, administration, manufacturing and servicing.

During daily activities, an emphasis is placed on environmental protection and occupational safety. The meeting of strict EU standards in these areas is a common rule for our company, required by the management without any compromise. In terms of helping to protect the environment, our company operates its own renewable sources of energy and uses energy efficient appliances.

Our goal is to achieve maximum satisfaction for our customers and last but not at least, to create a high-quality environment for the company employees.

We always strive to meet the demands and requirements of our customers in full. Each structure has its specific requirements, therefore we employ experts who always try to find the best and the most economical solution.

Mandík a.s. own sophisticated designing software, prepared for both internal needs as well as for our customers, who are companies focused on designing and execution. Our software provides detailed and sophisticated technical and pricing offers.

In the event of any trouble at construction, our servicing department is there for you, always endeavouring to find the right solution for any problem or uncertainty related to our products.



ISO 9001



KTA 1401



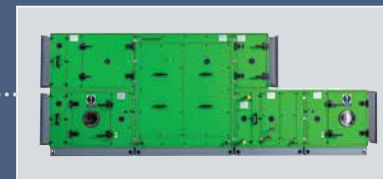
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# OUR SCOPE

Air conditioning units



System of measurements and control



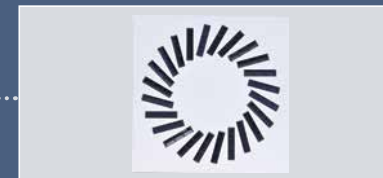
Industrial heating



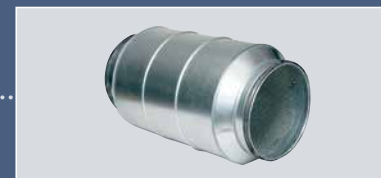
HVAC control equipment



HVAC distribution elements



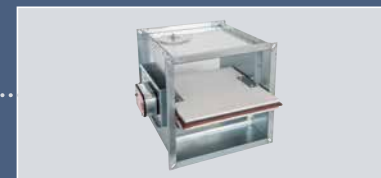
Auxiliary HVAC elements



Fire-fighting equipment



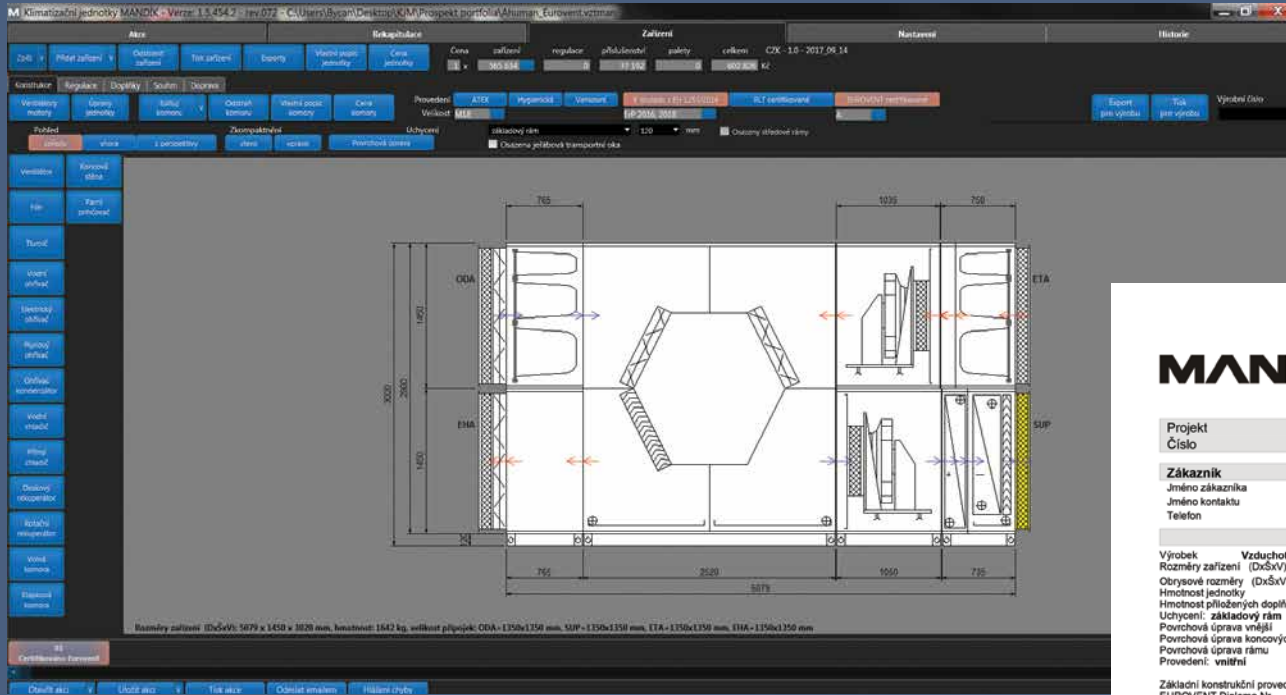
Equipment for the removal of heat and smoke



Special applications for HVAC equipment







**EUROVENT certifikováno**

Jednotka

Průřezová rychlost	Prívod: 1.5	Odvod: 1.5	m/s
Účinnost rekuperace η je dle ČSN EN13053	75.9 %		
Celkový příkon ventilátorů	6.489 kW		
PÁir-side	6.976 kW		
fs-Pref	0.930		
EUROVENT třída energetické účinnosti	A		

Zpět      Zobrazit výpočet

**MANDÍK®**



**Technická specifikace**

Projekt M18  
 Číslo Pozice 01 - Certifikováno Eurovent 2.5.2017

**Zákazník**  
 Jméno zákazníka  
 Jméno kontaktu  
 Telefon

**Projektant**  
 Jméno projektanta  
 Telefon

**Základní data**

Výrobek	Vzduchotechnická jednotka	Řada	Mandik M
Rozměry zařízení (DxŠxV)	mm 5079 x 1450 x 3020	Velikost	M18
Obrysová rozměry (DxŠxV)	mm 5489 x 1600 x 3020	Tloušťka panelu	mm 50
Hmotnost jednotky	kg 1603	Objemová hmotnost izolace	kg/m3 65
Hmotnost přiložených doplňků	kg 0		
Uchyacení: základový rám			
Povrchová úprava vnější	pozink	Povrchová úprava vnitřní	pozink
Povrchová úprava koncových elementů	pozink	Povrchová úprava držáků vestavě	pozink
Povrchová úprava rámu	pozink		
Provedení: vnitřní			

Základní konstrukční provedení shodné s EUROVENT Diploma Nr. 17.04.016

Všechny údaje jsou vztaženy na standardní podmínky hustoty vzduchu 1.2 kg/m3  
 Předpokládány rozsahy pracovních teplot -30°C až +40°C  
 Pro dimenzování ventilátorů je použita suchá tlaková ztráta na chladících

Technické údaje jednotky	Prívod	Odvod
Průtok vzduchu	m3/h 10000	10000
Externí tlaková ztráta	Pa 350	350
Rychlost vzduchu	m/s 1.5	1.5
Zimní návrhová teplota	°C -15	

**EUROVENT energetická klasifikace**



**Vlastnosti pláště dle EUROVENT RS 6/C/005-2017, opláštění s minerální vatou M665**

Mechanická stabilita	D1 (M), D1 (R)
Netěsnost skříň	L1 (M), L1 (R)
Netěsnost mezi filtrem a rámem	< 0,6% - P9 (M)
Tepelné ztráty panelem	T3
Tepelné mosty	TB2
Útlum pláště v pásnu	Hz 125 250 500 1000 2000 4000 8000
	dB 14 23 26 36 38 40 47

Podle nařízení EU1253/2014: Větrací jednotka pro jiné než obytné budovy (NRVU)      ErP 2016, 2018 vyhovuje

Typ zařízení:	obousměrná větrací jednotka (BVU)
Typ pohonu:	pohon s proměnnými otáčkami
Míra vnějších úniků vzduchu při -400 Pa	deskový rekuperační výměník
Míra vnějších úniků vzduchu při +400 Pa	0.57%
Míra vnitřních úniků vzduchu při 250 Pa	0.62%
Míra vnitřních úniků vzduchu při 250 Pa	0.16%
Tepelná účinnost systému ZET	η11.1 / η1_limit 2018 % 75.9 / 73.0
Prívod: statická účinnost ventilátoru:	ηfan / ηfan_limit 2018 % 62.2 / 49.3
Přívod: statická účinnost vent. dle Nařízení (EU) 327/2011:	ηstaA % 67.2
Odvod: statická účinnost ventilátoru:	ηfan / ηfan_limit 2018 % 61.8 / 48.8
Odvod: statická účinnost vent. dle Nařízení (EU) 327/2011:	ηstaA % 67.2
Měrný příkon větracího současti:	SFP int / SFP int_limit 2018 W/(m3/s) 735 / 887
Vnitřní tlaková ztráta větracího současti: prívod / odvod	ΔPs int sup / ΔPs int exh Pa 232 / 224
Vnitřní tlak ztráta nevětracího současti: prívod / odvod	ΔPs add sup / ΔPs add exh Pa 148 / 92

Pro výkon a energetickou účinnost zařízení je vnitřní důležitá pravidelná výměna filtračních vložek. V technické specifikaci uvedené maximální doporučené koncové tlakové ztráty podle EN13053 nemají být překročeny. V systému MaR je nutné použít diferenční manometr s optickým nebo akustickým upozorněním při dosažení koncové tlakové ztráty filtrů.

Prívodní část	Průřezová rychlost	m/s	1.5
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Blok A			
Koncová stěna	Průtok vzduchu	m3/h 10000	Tlaková ztráta Pa 1
Klapka, těsnostní třída 2 EN1751:2003	vnější 11 Nm	Ukončení	tlumící vložka, příruba 30 mm

Strana obsluhy: vpředu



# EUROVENT CERTIFICATION

EUROVENT Certita Certification is a French organisation, certifying parameters of air conditioning and cooling equipment according to EU and international standards.

Auditor: Eurovent

Laboratories: model box – TÜV-SÜD Mnichov  
Real unit – TÜV -NORD Essen

Conditions for the certification to be granted as follows:

- becoming a member of the Eurovent organisation
- perform laboratory measurements for the properties of model box coating according to EN1886
- perform laboratory measurements for performance parameters of a real unit as well as of selected properties of coating according to EN1886
- successfully complete audit of a selective program and its calculations
- successfully complete the audit of manufacturing procedures and quality policy

The result of a successful certification is the following:

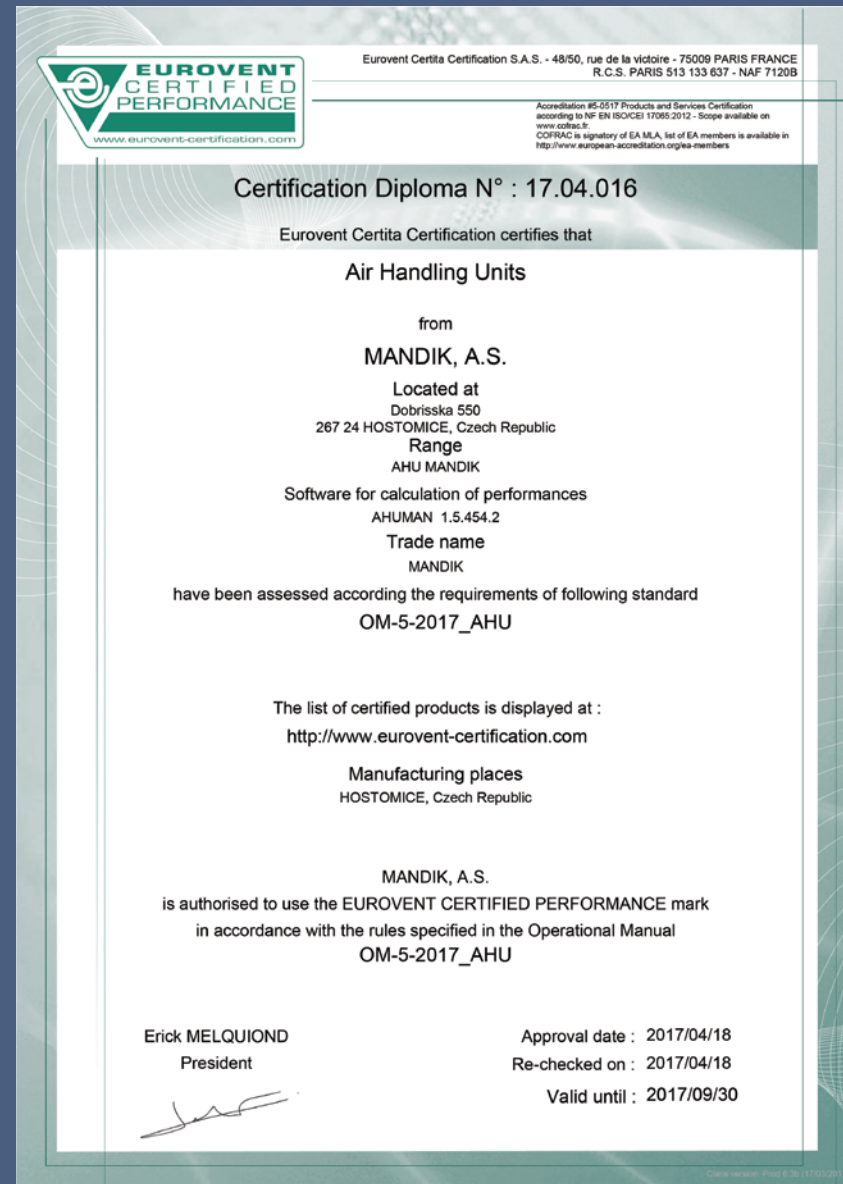
- TÜV-SÜD certification issued according to the EN 1886 standard for coating properties
- Eurovent certification issued for a selective program and a proposal for energy efficiency classes for certified HVAC units' series

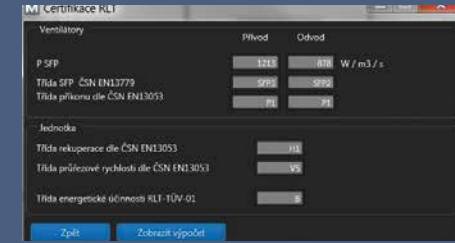
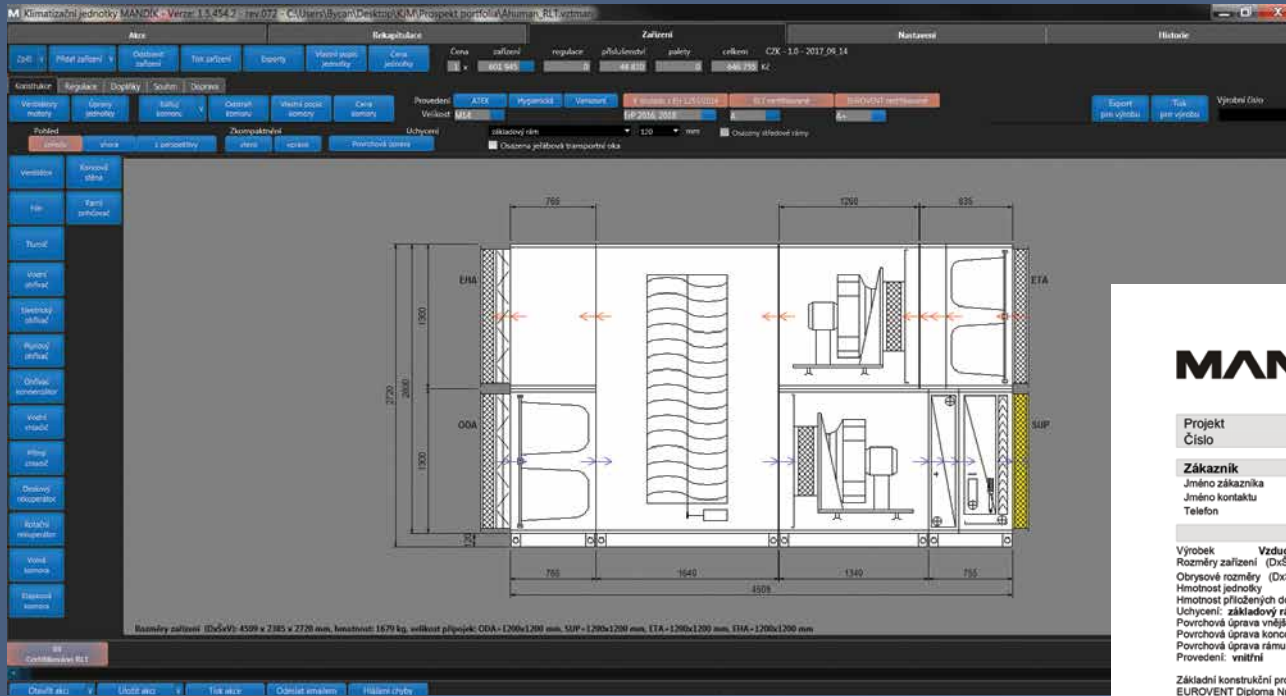
*auditor: Eurovent  
laboratory: model box – TÜV-SÜD Munich, real unit – TÜV -NORD Essen*

The values measured during the testing of a real unit are compared with their technical specification in detail, created in a selective program. If any deviations are found at the compared values that are beyond the tolerance, further steps follow including the re-design of a structural solution and a new test, correction of the calculation, correction of solutions, etc. The process of a so-called recalculation does not end until the output values of a technical specification in the selective program are corresponding to the measured real state.

During the audit of a selective program, applied components will be checked further (fans, regenerative air heater, heat exchangers, etc.) as well as the reliability of their calculation.

For each unit, designed with certified software, the energy class will be displayed according to the table such unit belongs to. An energy label is then printed for the unit specification.





**MANDIK®**



**Technická specifikace**

Projekt: M14  
 Číslo: Pozice 01 - Certifikováno RLT  
 10.8.2017

Zákazník: Jméno zákazníka, Jméno kontaktu, Telefon  
 Projektant: Jméno projektanta, Telefon

**Základní data**

Výrobek	Vzduchotechnická jednotka	Rada	Velikost	Mandik M
Rozměry zařízení (DxŠxV)	mm 4609 x 2385 x 2720			M14
Obrysové rozměry (DxŠxV)	mm 4919 x 2485 x 2720			
Hmotnost jednotky	kg 1679	Tloušťka panelu	mm 80	
Hmotnost příložených doplňků	kg 0	Objemová hmotnost izolace	kg/m <sup>3</sup> 65	
Uchytení: základový rám	pozink	Povrchová úprava vnitřní	pozink	
Povrchová úprava vnější	pozink	Povrchová úprava koncových prvků	pozink	
Povrchová úprava koncových prvků	pozink	Povrchová úprava drátů vestavby	pozink	
Povrchová úprava rámu	pozink			
Provedení: vnitřní				

Základní konstrukční provedení shodné s	MODEL BOX M2-M18	EUROVENT energetická klasifikace			
EUROVENT Diploma Nr. 17.04.016 <td></td> <td rowspan="2"> </td>					
Všechny údaje jsou vztahy na standardní podmínky hustoty vzduchu 1.2 kg/m <sup>3</sup>					
Předpokládaný rozsah pracovních teplot -30°C až +40°C					
Pro dimenzování ventilátorů je použita suchá tlaková ztráta na chladicích					
<b>Technické údaje jednotky</b>					
Přítok vzduchu	m <sup>3</sup> /h 10300	Přívod	10000	Odvod	10000
Externí tlaková ztráta	Pa 350		350		
Rychlost vzduchu	m/s 1.9		1.9		
Zimní návrhová teplota	°C -15				
<b>Vlastnosti pláště dle EUROVENT RS 6/C/005-2017, opláštění s minerální vatou ME65</b>					
Mechanická stabilita	D1 (M), D1 (R)				
Netěsnost skříně	L1 (M), L1 (R)				
Netěsnost mezi filtrem a rámem	< 0,5% - F9 (M)				
Tepebné ztráty panelem	T3				
Tepebné mosty	TB2				
Útlum pláště v pásnu	Hz 125 250 500 1000 2000 4000 8000				
	dB 14 23 26 36 38 40 47				

**Podle nařízení EU1253/2014: Větrací jednotka pro jiné než obytné budovy (NRVU) ErP 2016, 2016 vyhovuje**

Typ zařízení: obousměrná větrací jednotka (BVU)

Typ pohonu:	pohon s proměnnými otáčkami
Typ systému pro zpětné získávání tepla:	rotální regenerační výměník
Míra vnějších úniků vzduchu při -400 Pa	0,82%
Míra vnějších úniků vzduchu při +400 Pa	0,56%
Míra vnitřních úniků vzduchu při 250 Pa	1,28%
Teplotní účinnost systému ZZT	$\eta_{t1:1} / \eta_{t\text{limit}} 2018$ % 86,0 / 73,0
Přívod: statická účinnost ventilátoru:	$\eta_{fan} / \eta_{fan\_limit} 2018$ % 60,3 / 49,2
Přívod: statická účinnost vent. dle Nařízení (EU) 327/2011:	$\eta_{staA}$ % 63,9
Odvod: statická účinnost ventilátoru:	$\eta_{fan} / \eta_{fan\_limit} 2018$ % 59,1 / 47,9
Odvod: statická účinnost vent. dle Nařízení (EU) 327/2011:	$\eta_{staA}$ % 62,8
Měrný příkon větracích součástí:	SFP int / SFP int_limit 2018 W/(m <sup>3</sup> a) 473 / 1190
Vnitřní tlaková ztráta větracích součástí: přívod / odvod	$\Delta P_a \text{ int sup} / \Delta P_a \text{ int exh}$ Pa 166 / 117
Vnitřní tlaková ztráta větracích součástí: přívod / odvod	$\Delta P_a \text{ add sup} / \Delta P_a \text{ add exh}$ Pa 161 / 86

Jednotka musí být bezpodmínečně provozována s frekvenčními měniči!

Pro výkon a energetickou účinnost zařízení je velmi důležitá pravidelná výměna filtračních vložek. V technické specifikaci uvedené maximální doporučené koncové tlakové ztráty podle EN13053 nemají být překročeny. V systému MaR je nutné použít diferenční manometr s optickým nebo akustickým upozorněním při dosažení koncové tlakové ztráty filtru.

**Zařízení je zařazeno v energetické třídě A dle RLT-certifikační směrnice.**

SFP	W/(m <sup>3</sup> s)	Přívod	Odvod
Třída SFP ČSN EN13779		1031	784
Třída příkonu dle ČSN EN13053		SFP2	SFP1
Třída průřezové rychlosti dle ČSN EN13053		P1	P1
Třída ZZT dle ČSN EN13053		V3	V3
		H1	





# RLT – TÜV CERTIFICATION

RLT is an association of air conditioning manufacturers from Germany and other countries. They are designated as the quality guardians for central HVAC units.

Auditor: Eurovent

Laboratories: model box – TÜV-SÜD Munich  
Real unit – TÜV -NORD Essen

Conditions for the certification to be granted are as follows:

- becoming a member of the RLT association
- perform laboratory measurements for the properties of model box coating according to EN1886
- successfully complete the audit of a selective program and its calculations
- successfully complete the audit of manufacturing procedures and quality policy

The result of a successful certification is as follows:

- TÜV-SÜD certification issued according to the EN 1886 standard for coating properties
- TÜV-SÜD certification issued for a selective program according to the RLT directive as well as the proposal of energy classes of certified series for HVAC units

*auditor: TÜV-SÜD Munich, laboratories: model box – TÜV-SÜD Munich*

During the RLT certification, the mechanical properties of coating are measured according to the EN 1886 standard by the TÜV-SÜD testing facility, followed by a certification of the selective program.

Certification of the program according to the RLT directives contains a review of Ekodesign implementation according to EU Commission regulation No. 1253/2014. All the necessary information according to this regulation must be mentioned in the technical specification of units placed to the market.

TÜV-SÜD also reviews the use of components (regenerative air heaters, fans, etc.) that must be verified by TÜV-SÜD laboratory measurements. These certified components are necessary for the calculation and issue of energy labels for the A+, A and B classes, while their calculation algorithm is also checked within the process of certification.



ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ СЕРТИФИКАТ ◆ 證書 ◆ CERTIFICATE ◆ ZERTIFIKAT



Wir bestätigen der Firma

**MANDÍK, a.s.**  
in  
**CZ-26724 Hostomice**

aufgrund der mit positivem Ergebnis abgeschlossenen  
Prüfungen der

**RLT-Geräteauslegungs-Software**  
**AHUMAN**  
Version x.x.xxx.2

dass die Anforderungen gemäß dem Prüf- und Zertifizierungsprogramm  
„RLT-RICHTLINIE Zertifizierung“  
der TÜV SÜD Industrie Service GmbH erfüllt sind.

Der Hersteller ist berechtigt folgende Prüfzeichen zu benutzen:



Das Zertifikat ist gültig bis einschließlich 31.03.2018

Zertifikat-Registrier-Nr.: 14/10/19



Dieses Zertifikat gilt nur in Verbindung mit der folgenden Anlage, bestehend aus einer Seite.

TÜV SÜD INDUSTRIE SERVICE GMBH, WESTENDSTRASSE 199, D-80686 MÜNCHEN  
klima@tuev-sued.de

TÜV®





# BUILT-UP AIR CONDITIONING UNITS of the M, P and T series

## ■ Performance of units

Air conditioning performance of the respective units starts from 500 m<sup>3</sup>/h (0.1 m<sup>3</sup>/s) and ends at over 100,000 m<sup>3</sup>/h (27.8 m<sup>3</sup>/s).

Performance of water heaters up to 650 kW, electrical heater up to 570 kW, gas heaters up to 610 kW per one exchanger and the direct coolers' performance up to 1,000 kW.

## ■ Structure

Built-up air conditioning units are fully manufactured and certified in a unique frame-free form.

This unit offers a huge variability of cross-section. It's offered in a configuration with a rectangular and square cross-section.

Unit may be manufactured in a standard configuration as a standing unit – inlet and outlet parts are on top of each other / next to each other or as ceiling units.

## ■ Size

Built-up Mandík units contain 89 typical sizes in total with a square, rectangular and transport cross-section.

Dimensions:  
– height: 400–4050 mm  
– width: 450–3600 mm  
– length: modular

## ■ Application and configuration

Units are designed for both indoor and outdoor use. Potential configuration of internal and external coating from a purely zinc plate, powder coated zinc plate or from a stainless plate (AISI 304).

Design of units for a standard environment (administrative buildings, shopping centres, kitchens, sport halls, warehouses, etc.), hygienic conditions (hospital, clean premises, food industry, etc.) and ATEX for the environment with a danger of explosion (painting facilities, warehouses for volatile substances, paper mills, etc.)

## ■ Functionalities

Units are highly variable and may secure functions like air distribution and filtration, different types of heat recovery, heating and cooling of air, moisturizing and dehumidification, circulation and others...

Mandík also supplies full-scale measurement and control for indoor or outdoor designs for its air conditioning units.

## ■ Details

Units have a smooth inner surface without any need-less protuberances or folding in their standard design without any additional adjustments.

Access for maintenance into units is secured by a maintenance door with handles and hinges or by maintenance boards, fixed by clips, or by safety high-pressure closings serving also as handles or hinges.

## ■ Certifications

Coating certification for units from Munich TÜV-SÜD laboratories

Possibility to design units in energy classes up to A+ according to the requirements of the German association of RLT HVAC units' manufacturers

Certification of the European industry association of the EUROVENT ventilation and cooling equipment manufacturers.

## ■ Ecodesign

Units distributed to EU member countries must comply with EU Commission regulation No. 1253/2014, the Ecodesign. Certification that the unit complies with the regulation secures for each HVAC unit a proper ratio between the air velocity, pressure losses of components, efficiency of heat recovery and the total power supply of the unit in relation to its performance.

Mandík units meeting this European Commission regulation can be distinguished according to the labels and the summary of basic parameters in the technical specification that the Ecodesign requires.



Product Certificate



**RECOVERY**

Units may contain various types of recovery (board, rotary, liquid) of different dimensions, efficiencies and surface adjustments. Efficiencies are in a range from 60 to 90%. Anti-freeze protection is included as standard.

**UNIT STRUCTURE**

The Mandík air conditioning unit is made of a special self-standing frame-free structure. The coating has great D1 mechanical stability parameters, high L1 tightness, a low TB2 thermal bridge coefficient and T3 heat transfer.



**CONTROL DAMPERS**

Construction of the damper by ourselves from aluminium profiles with plastic bearings of tightness class 2 (or 4 if ordered) and thermal resistance of 80 °C.

**UNIT COATING**

Unit coating is made of a zinc plate with the possibility to adjust is by powder paint to any colour (potentially from a stainless steel). Unit coating is precisely smooth to limit the deposits of dust and enable better cleaning.



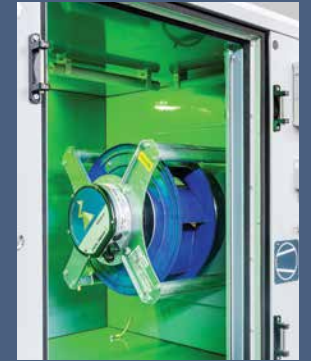
**CONTROL**

Mandík air conditioning units use the Climatix Siemens programmable PLC control. Thus, comfortable, safe and economical operation of the equipment is ensured. This ensures easy control and cooperation with the BMS system.



**FANS**

There are fans in the chambers with freely moving blade wheels and vanes curved backwards (Plug fan). It may be designed with EC motors or asynchronous motors with a frequency converter. They can be fixed to the floor or to the front chamber board.



**FILTERS**

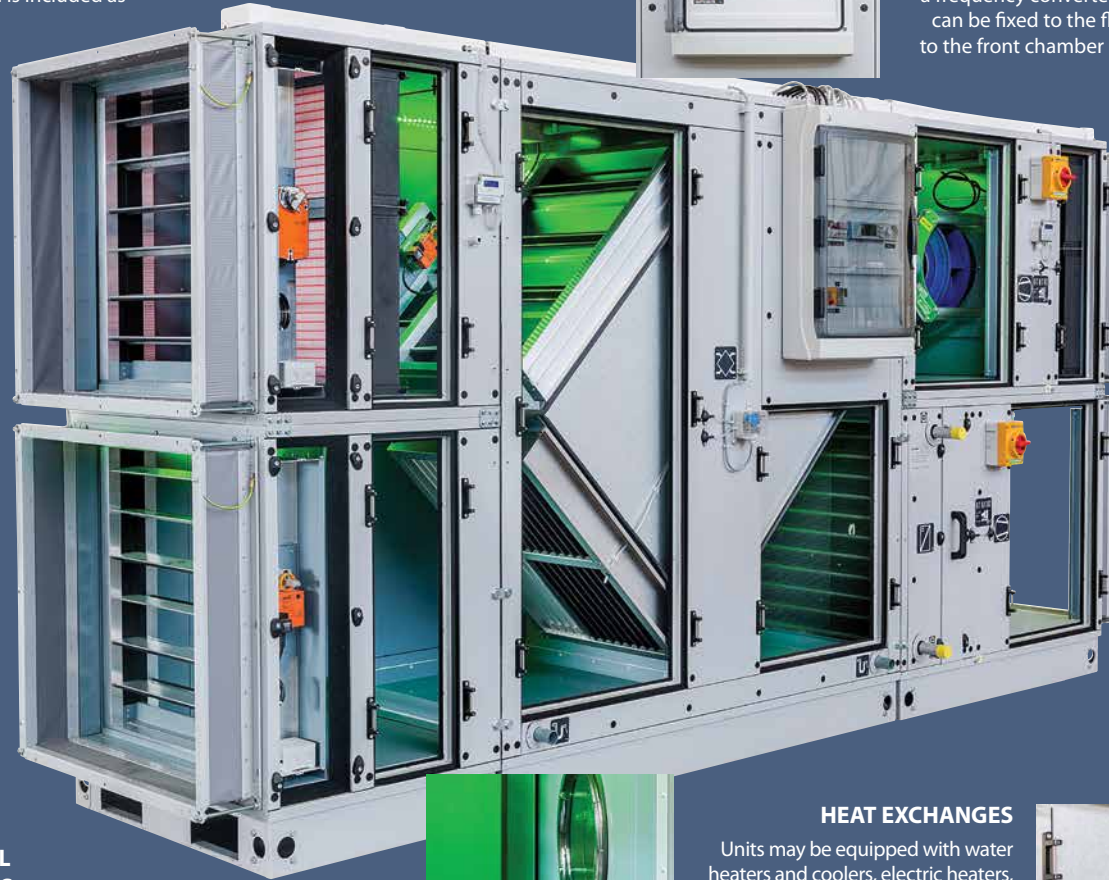
Units may contain different types of filters (pocket, compact, frame, metal, with activated carbon, etc.). Filtration classes from G3 by F9 (HEPA filters for special demand).



**HEAT EXCHANGES**

Units may be equipped with water heaters and coolers, electric heaters, gas heaters or exchanges for direct vaporization (vaporizers, condensers). For example, the image here shows a water heat exchanger with rib arrangement for the heat exchange.

Cu/Al (also Cu/Cu if ordered). The chamber could be equipped with a foldable frame for the installation of a capillary of an anti-freeze protection.





# UNIQUE COATING OF BUILT-UP AIR CONDITIONING UNITS of the M, P and T

## TÜV-SÜD Munich testing facility

Built-up air conditioning units are fully manufactured in a unique certified frame-free design.

Chambers are made of isolated, multi-layered panels from a galvanized zinc coated steel plate of 0.8 mm – Z275 EN10346 connected by screws between each other. The width of the coating panels is 50 mm. Inside the panels there is standard thermal and noise insulation applied with a specific gravity of 65 (50) kg/m<sup>3</sup>. In case of interest, a stainless (AISI 304, ČSN 17240) or painted plate may also be used with any RAL colour standard. Sealing between the panels is secured with a self-adhesive EPDM sealing with closed pores.

On the basis of EUROVENT and RLT requirements, laboratory tests of the coating of the Mandík units has to be performed.


Coating parameters are certified by the TÜV-SÜD Munich testing facility according to the EN 1886 standard:

- Mechanical stability . . . . . D1 (M), D1 (R)
- Housing leakage . . . . . L1 (M), L1 (R)
- Leakage between the filter and the frame . . . . . < 0,5% - F9 (M)
- Heat transfer . . . . . T3
- Thermal bridge coefficient . . . . . TB2
- Coating attenuation in the following range:
 

Hz	125	250	500	1000	2000	4000	8000
db	14	23	26	36	38	40	47



ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ 認証証書 ◆



Industrie Service

We confirm to the company

**MANDÍK, a.s.**  
in  
CZ-267 24 Hostomice

based on the positive results of the tests on the


**Model Box**  
**Typ „M” and „P”**

according to the standard


**DIN EN 1886 (07/2009)**


that the requirements of the certification program of the  
TÜV SÜD Industrie Service GmbH are fulfilled.

The manufacturer is entitled to use the following test mark:



This certificate is valid from:	18.02.2014	Day of initial certification:	18.02.2014
This certificate is valid until:	31.03.2020	Certificate-Registration-No.:	14/21/55

  
 Refrigeration and air conditioning  
Munich, the 18.02.2014

  
 The Expert

TÜV SÜD INDUSTRIE SERVICE GMBH, WESTENDSTRASSE 199, D-80686 MÜNCHEN  
klima@tuv-sued.de

# REFERENCES IN THE CZECH REPUBLIC for the M, P and T series

**King´s Casino, Rozvadov**



During 2015–2017, 8 air conditioning units were supplied for this project with a total air flow rate of 100 000 m<sup>3</sup>/h.

**Crystal Prague, Vinohrady**



Since 2014, we are holders of a unique reference from this modern office building. In this building, there are 6 units in total of 108,000 m<sup>3</sup>/h performance.

**První brněnská strojírna (First Machinery Plant in Brno), Velká Bíteš**



In 2015, we supplied 6 air conditioning from our production into the premises of a machinery plant with a total performance of ca. 79,000 m<sup>3</sup>/h.

**Hala míčových sportů (Hall for Ball Sports), Karlovy Vary**



In 2014, Mandík a.s. supplied 4 air conditioning units with a total performance of 56,500 m<sup>3</sup>/h.

**Hobza Strážnické brambůrky, Strážnice**



Since 2013, there is an air conditioning unit installed in the building of this well-known food company with a 6,500 m<sup>3</sup>/h flow rate.

**Senior centrum Klamovka, Praha-Košíře**



In 2015, 14 of our air conditioning units were installed here with a total air flow rate of 55,000 m<sup>3</sup>/h.



# FOREIGN REFERENCES of the M, P and T series

## Nuclear Power Plant, CHERNOBYL, UKR



In 2016–2017, 39 pieces of atypical built-up Mandík units with a performance of 365,000 m<sup>3</sup>/h were supplied to this unique sarcophagus construction project for a nuclear power plant after a meltdown.

## ZELLSTOFF Rosenthal Papierfabrik, Blankenstein, DE



In 2015, we supplied 2 P16 air conditioning units with a total air flow rate of ca. 18,000 m<sup>3</sup>/h for this manufacturing plant.

## DEUTZ Wellenzentrum, Cologne, DE



During 2016, 4 giant P80 air conditioning units and one small M14 unit were supplied for this building with a total performance of ca. 248,000 m<sup>3</sup>/h.

## VALIO, Riihimäki, FIN



In 2015, we supplied 65 air conditioning units with a total performance over 300,000 m<sup>3</sup>/h for this food production factory.

## MEGA SITI SUPERMARKET – Samara, RU



Since 2006, we have 14 P25 air conditioning units installed at this shopping centre with a total performance of around 350,000 m<sup>3</sup>/h.

## DONGIL RUBBER BELT, Povážská Bystrica, SK



In 2016, we supplied 10 built-up air conditioning units with a total air flow rate of 268,000 m<sup>3</sup>/h for this manufacturing plant in the automotive industry.



# COMPACT AIR CONDITIONING UNITS of the CPV series

## ■ Performance of the units

The performance of compact units reaches an air flow rate from 500 m<sup>3</sup>/h (0.1 m<sup>3</sup>/s) to 6,000 m<sup>3</sup>/h (1.7 m<sup>3</sup>/s).

## ■ Structure and details

Compact air conditioning units are completely produced in a unique frame-free design.

Units have a smooth inner surface without any needless protruberances or folding in their standard design without any additional adjustments.

All the air connections are placed at the top and only optionally to the side.

The compact unit is designed to allow ideal access for maintenance or servicing for each unit component through the maintenance door.

Servicing access to the unit is secured with a door equipped with high-pressure safety closings.

## ■ Size

Compact CPV units are supplied in 5 dimensions, depending on the nominal performance of the air conditioning unit.

Dimensions:

- height: 1255–2165 mm
- width: 690–1135 mm
- length: 1570–3000 mm

## ■ Application and design

Units are designed for an indoor environment.

The inner and outer coating can be made with zinc plated plate or treated with a powder paint.

Units designed for standard environment (administrative buildings, shopping centres, kitchens, sporting halls, warehouses, etc.).

## ■ Functionalities

These units ensure the air distribution and filtration, heat recovery, heating and cooling of air.

Our compact units are equipped with complete measurements and control with a “Plug & Play” system.

## ■ Components

These units contain a highly effective recovery exchanger using counter flow.

There are EC fans applied with a high margin for the required external pressure applied on pipes.

Compact filters in the inlet and outlet.

Potential additional heating – water, electric or condenser.

Cooling possible – evaporator, water cooler.

Integrated motorized dampers at the inlet, outlet and at the recovery bypass.

Possibility of mixing the fresh air with outlet air by using a mixing damper for the optimisation of heat performance.

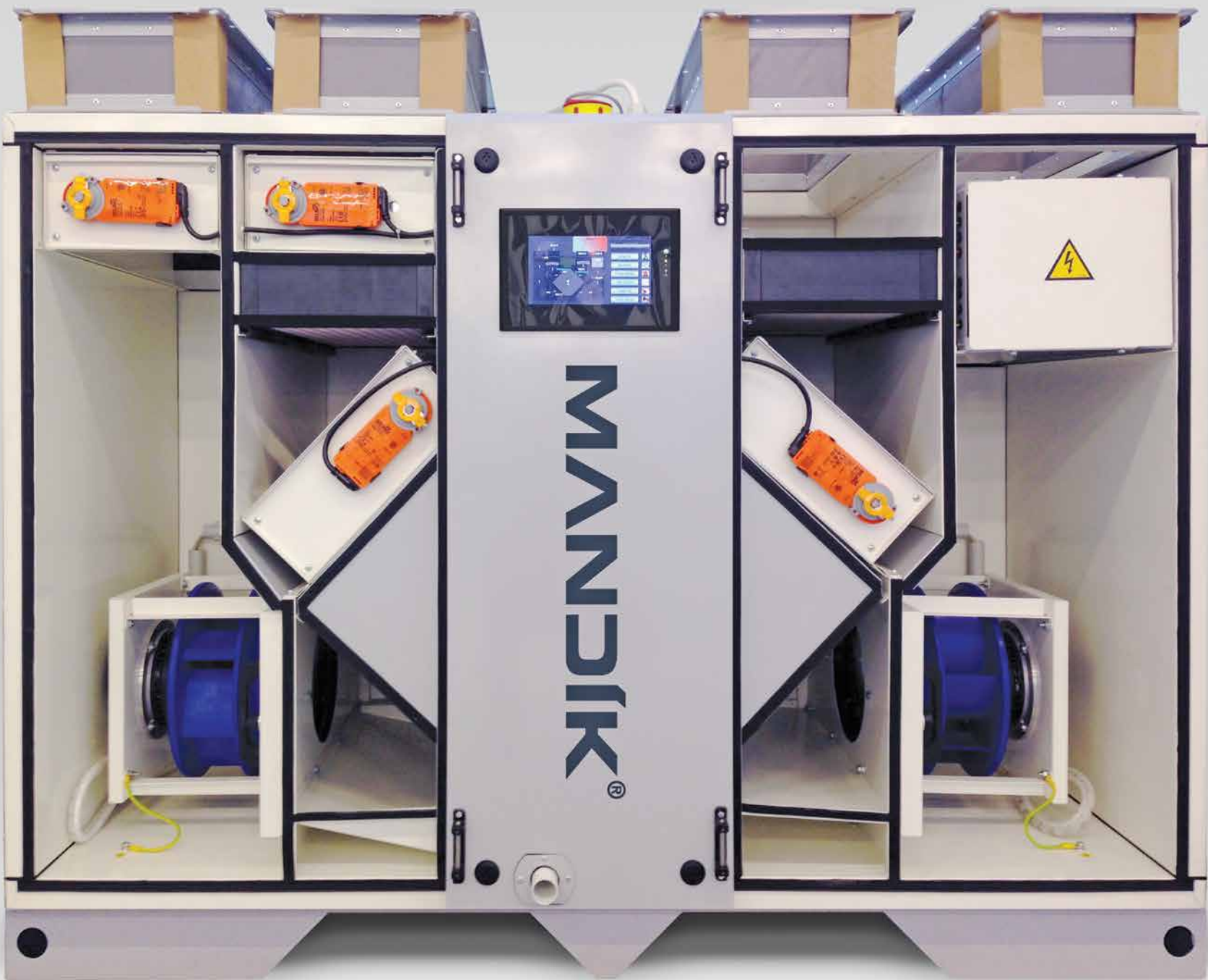


Declaration of conformity



Product certificate





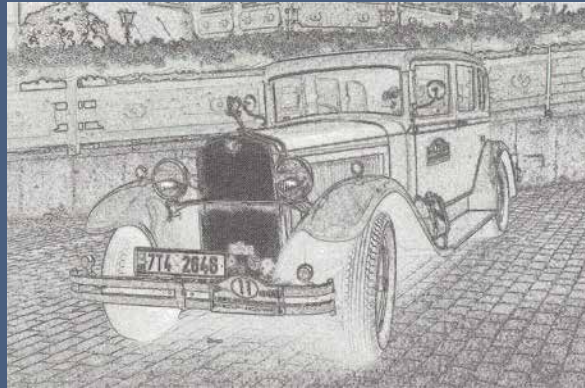
# REFERENCES for the CPV series

**Grandhotel AMBASSADOR, Karlovy Vary**



At the end of 2016, a compact CPV air conditioning unit was installed in this famous hotel with an air flow rate of 3,600 m<sup>3</sup>/h.

**Veterán Klub, Třinec**



In 2016, a new construction was executed with the supply of compact CPV air conditioning units with a total performance of 4,800 m<sup>3</sup>/h.

**Bytový dům Vejvarovského (Vejvarovského building with apartments), Kroměříž**



In 2017, compact CPV air conditioning units were supplied for this building with a total performance of 4,800 m<sup>3</sup>/h.

**Řetězec posiloven ExtraFit (ExtraFit fitness chain), Cologne, DE**



At the end of 2016 and at the beginning of 2017, 4 compact CPV 24 units and 60 units with additional cooling and a total flow rate of 13,200 m<sup>3</sup>/h were supplied.

**Freie Waldorfschule, Evinghausen, DE**



In 2016, compact CPV 48 units with a total performance of 9,600 m<sup>3</sup>/h were installed.

**Sportovní škola (Sport academy), Wedau, DE**



In 2017, a compact CPV 24 unit with a performance of 2,400 m<sup>3</sup>/h was supplied.



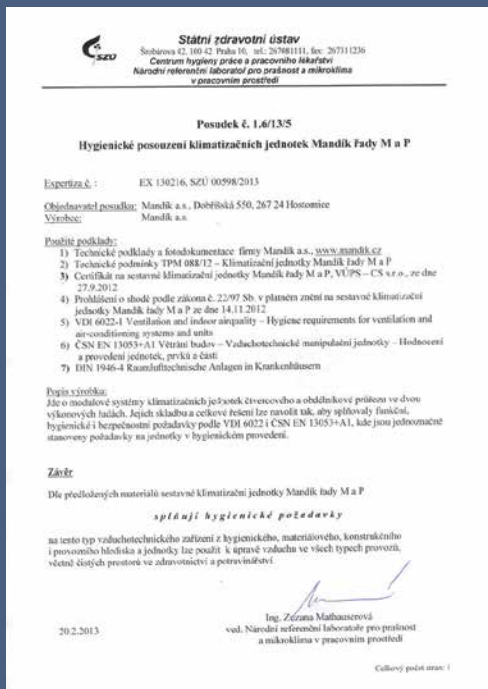




# SPECIAL APPLICATIONS – HYGIENIC BUILT-UP UNITS

Before starting with the design of this unit, it's necessary to know the difference between a unit with a "hygienic" design and a unit with a certificate of "hygienic safety and capability of the product to distribute air" (it must have all of its HVAC units placed to the market). Units with a hygienic design are made in a way to avoid even small deposits of dust or moulds and to allow a trouble-free and quick restoration of the internal parts of the unit.

These units were granted the following certificates:



National health care body of the Czech Republic



Austrian Ö-NORM H6020 standard

## Principles and adjustments of units with a hygienic design:

- Chambers with a smooth internal surface, without any needle protuberances, foldings, bendings or connecting elements
- This unit may be supplied with a zined, painted or stainless coating (components inside are painted)
- Only tight recovery types such as the board recovery exchanger or a highly effective glycol loop
- Units are designed for an air velocity of 2.5 m/s at the cross-section
- Special noise attenuator bodies are used
- Multistage filtration used (prefilter, 2nd and potentially also a 3rd stage of filtration)
- Special drop eliminator in an aluminium configuration
- Possibility of installing HEPA filters into the air conditioning unit chambers
- Free servicing chamber for the correct cleaning and exchange of heater, coolers, filter, etc.
- Maintenance door with inspection peepholes or glass and lighting inside the chambers







# REFERENCES FOR THE HYGIENIC UNITS

**Oblastní nemocnice (district hospital)  
Mladá Boleslav | Oncology department**



In 2015, 7 air conditioning units with a total air flow rate of 20,000 m<sup>3</sup>/h were supplied.

**Ústřední vojenská nemocnice, Praha  
(Central military hospital Prague)  
Centre for forensic medicine**



In 2015, we supplied 6 air conditioning units with a total air flow rate of 20,500 m<sup>3</sup>/h.

**Nemocnice Rudolfa a Stefanie  
(Rudolf and Stefanie Hospital), Benešov  
Magnetic resonance**



In 2015, we supplied an air conditioning unit for the magnetic resonance ventilation with a 2,700 m<sup>3</sup>/h air flow rate.

**Fakultní nemocnice Motol, Praha  
(Motol University Hospital in Prague)**



In 2017, over 20 pieces of built-up air conditioning units with a total performance over 110,000 m<sup>3</sup>/h were supplied.

**Fakultní nemocnice, Olomouc  
(University Hospital in Olomouc)  
Pharmacy building**



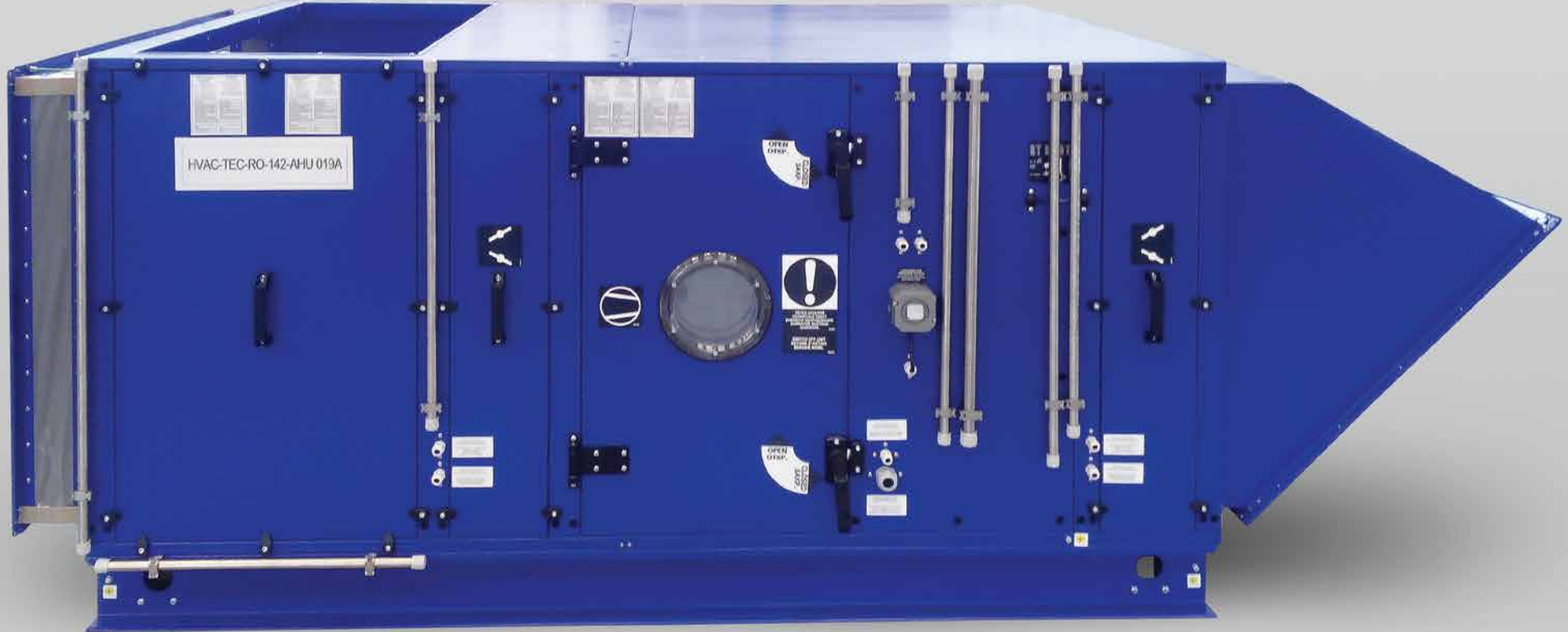
In 2014, Mandík a.s. supplied 5 air conditioning units with a total performance of 39,000 m<sup>3</sup>/h.

**Nemocnice Milosrdných Bratří  
(Milosrdných Bratří Hospital), Brno**



During the years 2014–2016, we supplied 2 air conditioning units with a total air flow rate of 13,000 m<sup>3</sup>/h.





# SPECIAL APPLICATIONS – ATEX UNITS FOR AN EXPLOSIVE ENVIRONMENT

ATEX units, produced by Mandík, are adjusted to avoid ignition by electrostatic charge. All the electrically non-conductive connections are interconnected conductively (e.g. the connection of chambers between them and the base frame, attenuating inserts with unit coating, etc.). All the metal components of this unit must be conductively connected with a Cu conductor.

Only certified drives (fan + motor) may be used for ATEX. All the electrical components must have an earth connection using a central earthing point situated on the fan chamber. All the connections must be secured against incidental loosening in a secure way. It's necessary to have protection against lightning. The revision and servicing hole must be equipped with a protective mesh grid. If condensation forms in the units, a special droplet eliminator in an aluminium configuration is used.

At Mandík, it's possible to order certification No. 210 from authorized person from a physical and technical testing facility in Ostrava-Radvanice that will subsequently publish the certificate, granting the unit the EX sticker.

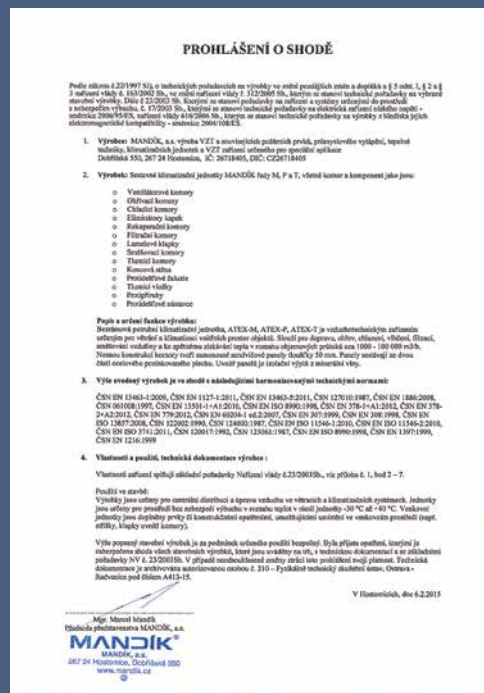


## Mandík air conditioning units may be used in an explosive environment:

- Ex- zone: 1; 2
- Equipment class: II
- Category of equipment: 2; 3
- Explosive atmosphere: G
- Category of gases: IIA; IIB
- Temperature class: T1-T4

## Units are designed according to the following standards:

- ČSN EN 13463 – non-electrical equipment for an environment with the danger of explosion
- ČSN EN 1127 – explosive environment
- ČSN EN 60079-20 – Explosive atmospheres







# SPECIAL APPLICATIONS – AIR CONDITIONING UNIT WITH A HEAT PUMP

Attention! Units with heat pump are not EUROVENT certified!

**Built-up air conditioning units designed for central distribution and a make-up of air for industrial or commercial use. The air conditioning unit with an integrated heat pump is a special option in standard MANDÍK air conditioning units in the M and P series. These units contain an air-air recovery exchanger and an integrated cooling circuit with or without a reversible operation for additional cooling or for additional heating of the supplied air.**

- Their advantage is the high efficiency of the equipment (energy class A+). That means very low operational costs.
- They secure the distribution and make-up of air under high efficiency of operation with low operational costs.
- They are produced with a performance from 500 to 25,000 m<sup>3</sup>/h.
- Units are completely produced and certified in a unique frame-free design.
- This unit may be equipped with an independent control and regulation system on the Siemens Climatix platform.
- Units are made in an indoor or outdoor design.
- The heat pump circuit may be supplied to the construction in a complete, filled and tested condition or the circuit may be assembled and commissioned at the site. It depends fully on the size of such unit or on the requirements of the customer or of the site.
- A unit designed with an integrated heat pump is exempt from the regulations of the European Commission No. 1253/2014, the EcoDesign.
- The advantage of these units is the areal non-demanding character and therefore, the need to connect these devices with the units for cooling generation is avoided.
- The compressor loop filling is the ecological R407c or R410a coolant.



# OPTIONS FOR THE MANDÍK AIR CONDITIONING UNITS

## Board air recovery exchangers with counter flow

It's possible to equip the Mandík air conditioning units with high-quality aluminium air-air heat exchangers with a counter-flow. This type of recovery – called board recovery with counter-flow – is highly efficient for heat distribution under low pressure losses. As a result, the assembled Mandík air conditioning units save more thermal as well as inlet electric energy in comparison with a conventional system of board air recovery. Units with this kind of recovery achieve a performance up to 15,000 m<sup>3</sup>/h.



## Over-sized units

Mandík air conditioning units are designed for a standard air flow rate of 500–100,000 m<sup>3</sup>/h. However, if a customer requests, the air flow rate can be higher than the standard one or the chambers may have atypical dimensions and Mandík is able to increase or adjust the dimensions, meeting the customer's requirements. In our reference projects, you can also find units for 120,000 m<sup>3</sup>/h or units with chambers with a width over 4,000 mm. The chambers obviously have the declared coating parameters and contain the same equipment as the standard series.



## Gas boiler of our own production up to 60 kW performance – Monzun

Mandík air conditioning units can be equipped with Monzun gas air heaters with high pressure boilers with a 15–60 kW performance. This is a combination of tested and reliable gas boilers, adjusted for use in built-up air conditioning units of the M, P and T series. This concept is developed to comply with new EU directive No. 2016 / 2281, the Ecodesign. The heating chamber boiler, including the flue gas lines, is made of stainless steel and is resistant against high temperatures. In the modulation configuration, a continuous control of 60–100% performance is possible. It's designed for fuels such as natural gas, propane-butane or propane. Overheating protection is already implemented in the heater.



## Gas / oil condensing boiler up to 600 kW performance – GHM / OHM

Another option is the new GHM / OHM gas/oil condensing air heater with a heating performance of 95–600 kW. The heating chamber boiler, including the flue gas lines, is made of stainless steel and is resistant against high temperature. The zone for personnel, connections for media and flue gas outlets is all in one place and only from one side. It's designed for fuels such as natural gas or light heating oil. You can choose from two burner producers, Weishaupt or Riello. Modulation is possible for a range of 35–100% of performance. Overheating protection is already implemented in the heater. Design for outdoor environment is also an option with a chamber to cover and heat the burner.





# SPECIAL PROJECT WITH MANDÍK AIR CONDITIONING UNITS

## Chernobyl project

At the end of 2016 and at the beginning 2017, Mandík produced special air conditioning units for a new sarcophagus project at the Chernobyl nuclear power plant in Ukraine that suffered the infamous meltdown.

The enclosure of a steel sarcophagus of 36,000 tonnes and dimensions of  $260 \times 165 \times 110$  m was shifted to enclose the old sarcophagus of reactor number 4 at the Chernobyl nuclear power plant that experienced a meltdown, thus becoming the largest moving structure in the world.

Parameters: 39 pcs of air conditioning units of different sizes, total performance over 365,000 m<sup>3</sup>/h.

Special requirements: Units had to undergo an independent evaluation of seismic resistance of machineries for the nuclear power plants. Moreover, a number of them were manufactured with a design for an explosive atmosphere (ATEX).



## Dieter HEIN Project

In 2017, a built-up air conditioning unit, including a compressor loop with high cooling and dehumidification performance was supplied to the premises of the Dieter HEIN company in Germany, who produce and distribute meat products.

Dieter HEIN is based in Osnabrück, Lower Saxony, and it's a family company with over 80-years of tradition in the production of sausages and a number of other meat products.

As the requirements for this unit were high in relation to the dehumidification performance, while the temperature after air cooling had to be lower than  $-10$  °C, two piston compressors were used, working with R448A coolant with an evaporation temperature of  $-20$  °C. A cooling loop reduces the temperature of the air, removes moisture and recovers the heat to the supplied air or removes the heat to the hot water drum.

Parameters: Performance (air flow rate) 3,600 m<sup>3</sup>/h, cooling performance 48 kW, dehumidifying performance 30 kg/h, heating performance 85 kW.



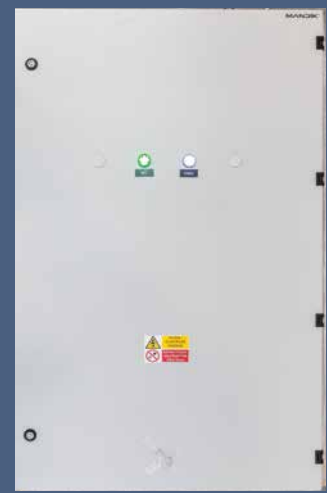
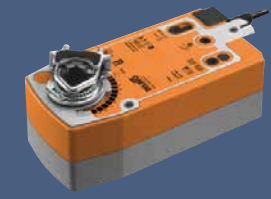
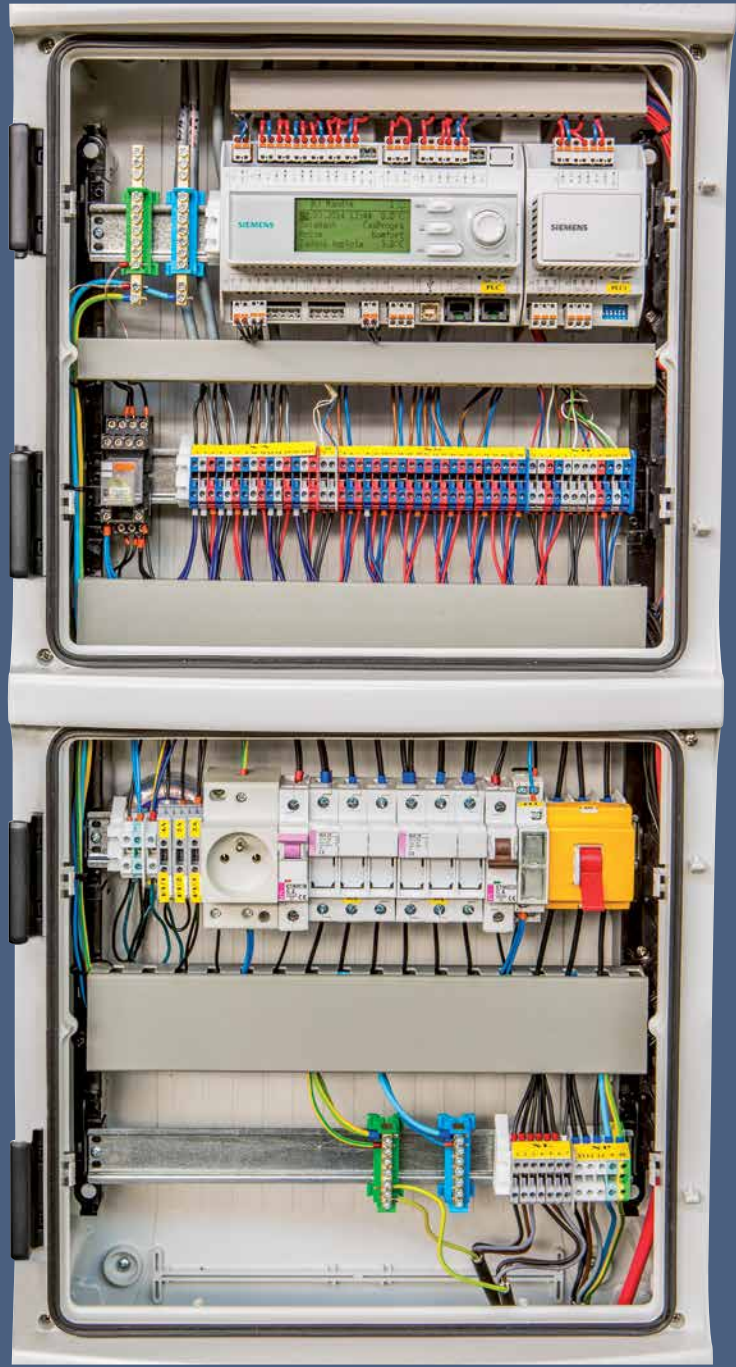
## Clinicum Alpinum AG Project

In 2017, a built-up air conditioning unit from Mandík was supplied in a pool design with an integrated compressor dehumidifying loop for ventilation and air make-up for the pool at Gaflei Clinic in Liechtenstein, situated in the mountains.

The Clinicum Alpinum project is designed mainly for the treatment of diseases caused by stress. Gaflei is situated 1500 m.a.s.l. The capacity of the building is 250 patients with a time period for treatment of 8–12 weeks.

Parameters: Performance of 7,000 m<sup>3</sup>/h. dehumidifying performance of 50 kg/h. RAL 7004 was used for the paint of the entire unit.





# MEASUREMENT AND CONTROL SYSTEM FOR THE AIR CONDITIONING UNITS

## Characteristics

- System proposal for each design option of the Mandík air conditioning units
- Comfortable control of operation by using a freely programmable Siemens Climatix control panel
- Broad communication possibilities – cooperation with the majority of the superior systems
- Easy control and full maintenance settings by using display and control panel buttons
- Power supply distributors in a metal or plastic design, depending on the configuration of the air conditioning units

## System properties

- Turnkey accurate control of the HVAC operation
- Simple installation and control with additional options
- Local and remote control
- Possibility to choose from more operational modes, weekly and annual time period program
- Text display with a transparent display of all the data
- You can choose the language for your display from any European language (default - Czech language)
- Temperature and humidity control in the inlet or premises

- Automatic recognition of heating or cooling need
- Transparent overview of alarm messages, including the history
- Changes to important parameters only after the password is entered (of more levels)
- Control of all standard external components of the heating and cooling
- Controlled from PC by using an internet browser (standard supply) and subsequently from any internet website
- Potential for a visualisation upgrade



LVD electrical safety



EMC electromagnetic compatibility



Screen when controlled by HMI@Web



Screen when controlled by Touch Panel





**Climatix IC** Mandík Čelina (Česká republika) cloud@mandik.cz

Ovládací panel Obložka

Obložka > KCE30167 (Základní 762, Paskov, Brouk Paskov) > Detová body

- Detová body
- Alarmy
  - Komponenty zařízení
  - Tajnosti
- Internetový přístup
- Historie
- Časové programy
- Dokumentace
- Key indicators

**Climatix IC** Mandík Čelina (Česká republika) cloud@mandik.cz

Ovládací panel Obložka

Obložka > KCE30167 (Základní 762, Paskov, Brouk Paskov) > Internetový přístup

Detová body

Alarmy

Internetový přístup

Historie

Časové programy

Dokumentace

**MANDÍK**

Home Testov. Logout

Info

0 KČ Mandík

10. 11. 2017 08: 00 22.8°C

Volba režimu Komfort 23.0°C

Komfort 23.0°C

Komponenty Zařízení

Časový Program

Info Aplikace

Konfigurace

Testování Zařízení

Historie / Alarmy

ESC OK

Server: 40 | Device: Information | Privacy Policy | Terms of use | Mandík.cz

spa  
ehied  
ostomice 3  
DE20058  
ocel Paskov

Aktuální režim **Komfort** Požadovaná **23,0 °C** Pomocný režim UnitState **Heat** Aktuální alarm **0**

KCE30167



# MEASUREMENT AND CONTROL SYSTEM OF AIR CONDITIONING UNITS

The Siemens Climatix control panel of the control unit for air conditioning units transmits all the required data about the unit operation, condition of respective components, data from respective sensors, etc. in certain intervals at the site into the Cloud Mandík storage where the user may monitor and change them in real time.

## Mandík's Cloud function:

- 3 levels of access, each of which is protected with its own password, has a different access to the units and different possibilities of manipulations therewith:
  1. 1. Manufacturer's access – administration of users and passwords, online update of the control program for the control panel, etc.
  2. Access for assembly companies – provides remote administration and servicing of all the connected units at the end users, significantly saving costs related to these tasks
  3. End user access – provides remote administration of all the connected units, controlled by the operator
- Connection of the Climatix control panel to the Mandík Cloud may be performed in two ways:
  1. Control panel is connected to the Cloud on the internet via a router with a prepaid SIM card and data tariff
  2. Control panel is connected to the internal computer network in the building via an internet connection and thereby to the cloud
- Possible connection by using a PC, tablet, smartphone
- This service is paid
- Service is accessible 24/7, 365 days a year
- Online support during commissioning
- Detecting the right connection of sensors, warning about potential defects
- In the event that a software update is necessary, e.g. following a request from the customer, the change and loading is done online
- Online monitoring of data points like power, power supply, temperatures
- In the event of the malfunction of the unit, it's not necessary to call the servicing technicians to come, but the cause can be detected online
- The user may see the data points (power, power supply, temperatures, ...) as charts in time
- The user sees the online notification for alarms of the control unit and the statements of these alarms, including their description and times when they occurred
- The user may adjust the look of the entire screen with panels, charts and alarms according to his own wish
- In the application, there is the possibility for a standard internet access – so-called HMI@Web for the control of the entire unit, respective components or the shutdown or turning on the entire unit
- In the Cloud, the user may store all the necessary documentation for the unit like the technical specification, assembly, maintenance and servicing manual, diagram for connections, certificates, etc.
- By using the Cloud, it's possible to very comfortably configure a weekly period program
- Data collected in time (year, week, day, hour, etc.) may be easily exported as a file (MS Excel) from the Cloud and used for working thereafter
- The user may set the notifications for regular maintenance that the Cloud will send him onto his map and main screen



**Akce**      **Rekapitulace**      **Zařízení**      **Nastavení**      **Historie**

Zpět   V   Přidat zařízení   V   Odstranit zařízení   Tisk zařízení   Exporty   Vlastní popis jednotky   Cena jednotky   Cena zařízení   1 x 757 966   regulace   0   příslušenství   37 944   palety   0   celkem   CZK - 1.0 - 2017\_09\_14   795 910 Kč

Konstrukce   Regule   Doplnky   Souhm   Doprava

Ventilátory   Úpravy jednotky   Edituj komoru   V   Odstraň komoru   Vlastní popis komory   Cena komory   Provedení   ATEX   Hygienická   Venkovní   V souladu s EU 1253/2014   RLT certifikované   EUROVENT certifikované   Export pro výrobu   Tisk pro výrobu   Výrobní číslo

Pohled   z předu   shora   z perspektivy   Zkompaktnění   vlevo   vpravo   Povrchová úprava   Uchycení   základový rám a stavitelné nožičky   200 mm   Osazeny středové rámy   Osazena jeřábová transportní oka

Ventilátor   Koncová stěna   Filtr   Parní zvlhčovač   Tlumič   Vodní ohřevač   Elektrický ohřevač   Plynový ohřevač   Ohřevač kondenzátor   Vodní chladič   Přímý chladič   Deskový rekuperátor   Rotační rekuperátor   Volná komora   Klapková komora

1120      1055      1095

1450      ODA      ETA

3100      2900      1450

200

1120      2520      7242      1050      1340      1200

SUP

EHA

Rozměry zařízení (DxŠxV): 7242 x 1450 x 3100 mm, hmotnost: 2050 kg, velikost přípojek: ODA=1350x1350 mm, SUP=1350x1350 mm, ETA=1350x1350 mm, EHA=1100x600 mm

01      Certifikováno Eurovent

Otevřít akci   V   Uložit akci   V   Tisk akce   Odeslat emailem   Hlášení chyby



# SOPHISTICATED AHUMAN DESIGN SOFTWARE

AHUMAN software is designed for setting, calculations and pricing for built-up air conditioning units from Mandík of the M, P and T types.

In this software, the user may set the air conditioning unit according to his wishes by using the prepared components.

The prerequisite for a successful design of the unit is the knowledge about the basic functionalities of the respective elements, forming this unit.

In the software, you can choose from the following components:

- Recovery air exchangers – board, rotary or liquid
- Fan chambers with AC, EC or PM motors
- Heating chambers – water, electrical, gas or condensing
- Chambers of the coolers – water or direct evaporators
- Filters – frame, pocket, compact, grease or filters with active charcoal
- Noise attenuators
- Chambers with dampers
- Chambers for steam humidifiers
- Free chambers for additional elements or for turning the air flow
- Base frames, fixed or assembling, bridges
- Attenuating connecting inserts
- Accessories for an outdoor design of units like roofs, exhaust supports, veins, etc.
- Measurement and control distributors for indoor and outdoor use
- Water control fittings
- Transporting crane ring lugs
- Other accessories

The software performs calculations for the recovery of air exchangers, fans and exchangers in the actual libraries of the suppliers for these components. For the other HVAC elements, it performs its calculations on the basis of its own algorithms.

The software provides a detailed technical outcome for built-up air conditioning units and displays all the necessary data from the flow rate, pressures and media temperature, through to the power supply for the fans with the performance parameters of the recovery exchangers, heaters and coolers.

Part of the technical specification are drawings with the unit dimensions, a statement containing all the parameters required by the EU 1253/2014 directive and the assessment of the compliance of the proposal for the established assembly with the requirements of this directive.

Furthermore, all the respective calculations and the inclusion of the assembly into the energy efficiency classes, including the certificates the unit is granted (as e.g. Eurovent, RLT or TÜV-SÜD), are displayed.

At the end, this software calculates all the dimensions of the transported blocs, their weight and the proposal for transport blocs for the transportation to the customer.

# AHUMAN

# CONTACT

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